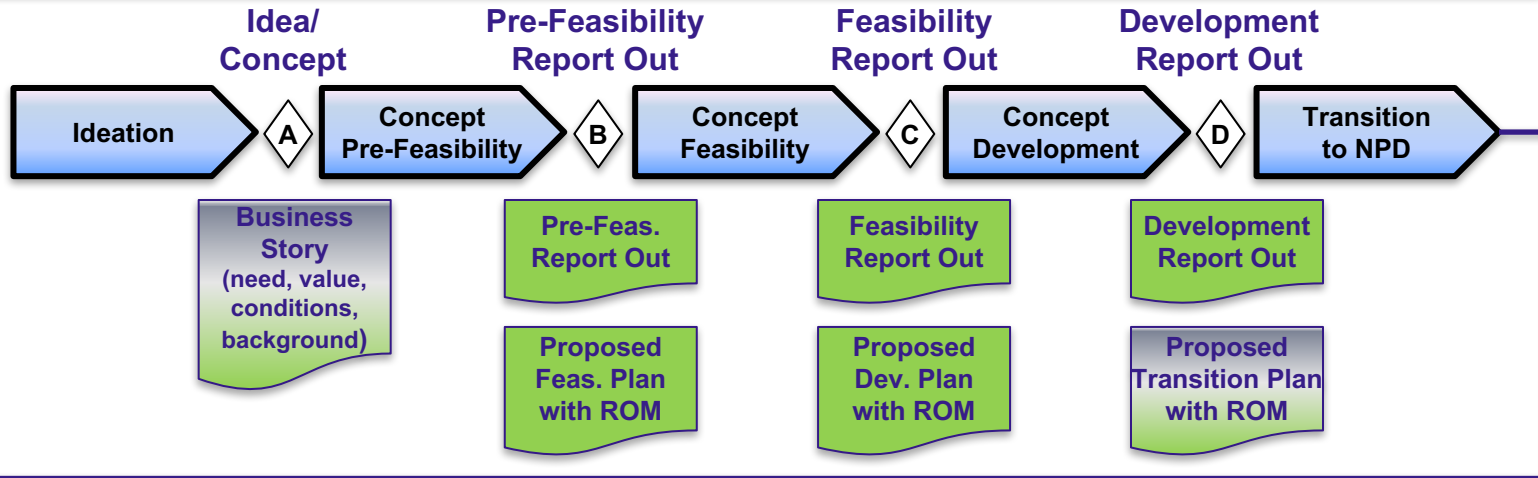


Front End Process



New Product Development Process

